

Friday, October 07, 2016 2:33:19 PM

151708

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Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle Spacer

Stop *NS2*

Start Date: 10/4/2016 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 10/7/2016 **Req'd Qty:** 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date: 16/10/11

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

Work Order ID 151708

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Item ID: D2884 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Saddle Spacer
Start Date: 10/4/2016 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 10/7/2016 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.02				(X10)	Ø		2016/10/13 JEB
140 *140* QC Quality Control	QC7-Inspect Chemical Conversion Coat Memo	0.00 0.02				(10)			DAS 38 9-89 OCT 13 2016
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <u>STOP</u> Memo	0.00 0.02				10		DAS 6 9-89	OCT 14 2016

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Item ID: D2884 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Saddle Spacer
Start Date: 10/4/2016 Start Qty: 10.00 *10* Cust Item ID:
Required Date: 10/7/2016 Req'd Qty: 10.00 *10* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.17							
Quality Control									

DAS
21
9-89

OCT 14 2016

VS 16/10/14

DAS
21
9-89

OCT 14 2016

Picklist Print

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Work Order ID: 151708

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Parent Item: D2884

D2884

Parent Item Name: Saddle Spacer

Start Date: 10/4/2016

Required Date: 10/7/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A99.10.12New IssueEC
IPP Rev:B Now 6061-T6 06-06-23 JLM
IPP Rev:C Now on Waterjet 06-08-23 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased				100	sf	118.4700	0.0631	0.664211			

M6061T6S 080

6061-T6 .080 Sheet

PR 16/10/12

Location

Loc Qty

Loc Code

MAT020

118.47

134217

9.1

m132772

4.3

m133587

7.7

m133828

2.6

m134551

7

m134830

21.9

m135147

21.9

m135377

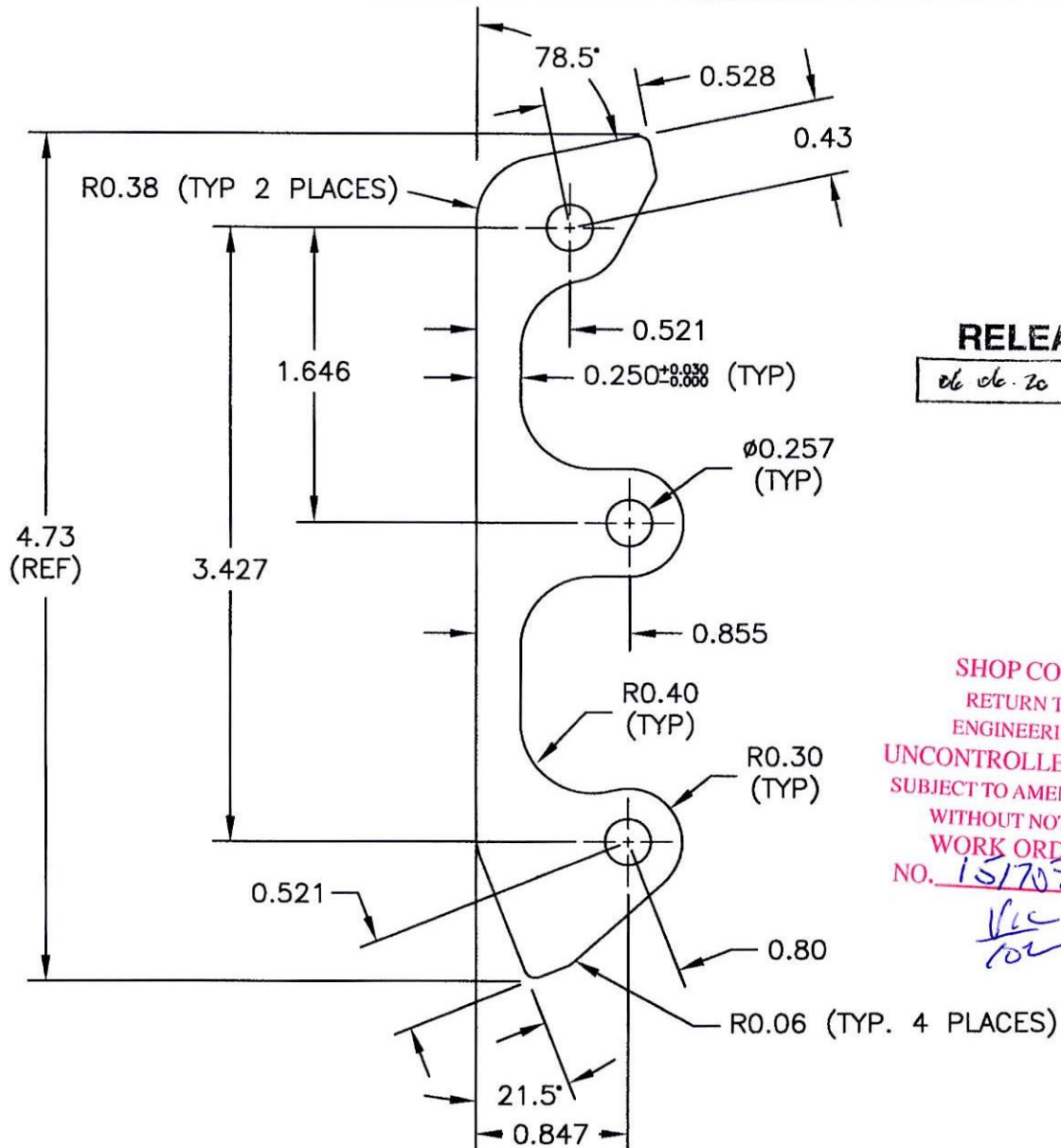
8.1

m135559

35.87

DART

DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2884	REV. B SHEET 1 OF 1
DATE 06.05.29		TITLE SADDLE SPACER	SCALE 1:1
A	99.04.01	NEW ISSUE	
B	06.05.29	ADD 6061-T6 MATERIAL	

**RELEASED**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151708

1/10 *16/10/11*
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NOTES:

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 0.080" THICK (REF DART SPEC M6061T6S.080) OR 5052-H32/H34 (PER QQ-A-250/8 OR AMS 4016) 0.080" THICK (REF DART SPEC M5052H32S.080)
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) ALL DIMENSIONS ARE IN INCHES

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